

CLAIMS

1. A method of preventing delamination of multiple layers of at least one polymer container having an opening defined by the multiple layers comprising the steps of:

- a) providing said container having an opening defined by a perimeter at which the multiple layers are at least partially exposed;
- b) heating said perimeter until workable;
- c) providing a curling device; and
- d) using said device to curl said perimeter sufficiently to inhibit delamination of the layers.

2. The method of claim 1 wherein the multiple layers are totally exposed.

3. The method of claim 1 where the curl subtends at least about 180°.

4. The method of claim 1 where the curl subtends at least about 270°.

5. The method of claim 1 where the curl subtends at least about 360°.

6. The method of claim 1 wherein the multiple layers comprise at least inner and outer walls separated by at least one barrier layer extending throughout the container.

7. The method of claim 1 wherein the multiple layers are formed by separate nested containers.

8. The method of claim 6 wherein the container has been trimmed, from an intermediate blow molded article, through the at least one barrier layer to form the opening.

9. The method of claim 8 wherein the opening has a trimmed edge forming the perimeter comprising using said device to curl the perimeter to an extent that the trimmed edge is not exposed to the environment.

10. A multilayered container constructed from at least inner and outer walls of a bi-axially oriented polymer when made by the method of claim 1.

11. A multi layered container having at least inner and outer walls when constructed by the method of claim 7.